



Preparation for Production Area Based Teams & Work Area Management / 5S

Edition 17

Many sites introduce 5S into their Production areas only to be disappointed as improvements do not sustain. CTPM has addressed this issue by first establishing Area Based Teams with good ownership to their workplace then through an inductive process of emotive questioning mapped out an engagement approach to 5S we call Work Area Management. This approach not only results with a sustained neat and tidy workplace with a 'place for everything and everything in its place' but more importantly a workplace where standards are agreed and respected across all shifts.

This approach also provides a very solid foundation for going forward with Operator Equipment Management so as to achieve a failure-free (zero breakdowns); trouble-free (zero quality problems); and safe workplace (zero accidents & incidents).

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