

What a way to Celebrate **Henkel** Day!

Henkel operates worldwide with leading brands and technologies in three business areas; Laundry & Home Care; Beauty Care; and Adhesive Technologies. The company holds globally leading market positions both in the consumer and industrial businesses with well known brands such as Persil, Schwarzkopf and Loctite.

Every year on the 26th September, Henkel sites spread throughout the world celebrate the company's anniversary of its foundation back in 1876. Of the 75 or so countries with sites, many organise special activities for their employees.

In keeping with the theme, **Henkel's Seven Hills plant in NSW** engaged CTPM to present a half-day Lean & TPM Overview workshop to all site personnel with the aim to provide a better understanding and build the knowledge base of Lean & TPM concepts for those on site.

Why would such a presentation be deemed a special activity? Well it all comes down to the challenge of running the **OEE (Overall Equipment Effectiveness) Simulation Model – The Big Big Loader**, which forms an integral part of the workshop and helps establish an understanding of how the use of OEE as a driver can be applied.

Figure 1: Henkel personnel tackling the Big Big Loader



Grown men have been known to walk away from the simulation in despair, unable to stomach the reality that they are unable to effectively run a Model Set designed for children aged 5 to 9. Figures 1 and 2 show the level of intensity of all involved when trying to run the simulation.

The fun activity aimed at increasing understanding of OEE never fails to provide enjoyment to participants, but even more importantly provides a means of understanding what impacts OEE and how to calculate and analyse OEE.

Figure 2: Henkel personnel tackling the Big Big Loader



The workshop was very well received by the personnel on site and deemed a great success by the Leadership Team. Now that a foundation has been established and the initial understanding gained it is important to reinforce the learning through undertaking improvement activity.

Henkel has engaged CTPM to provide coaching and technical support as they prepare to be audited at the end of 2014 on their Lean Operational Excellence Program. Let the Cross-functional and Area Based improvement teams begin!

For further information please contact:



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